

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Quality Management System
of

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

**Complies with the requirements of ISO 9001:2015
And National Highways Sector Scheme 20**

The Scope of Registration is:

The Design and execution of steelwork for steel structures

Certificate number: 20-076

Initial registration: September 2015

Latest issue: 19 April 2021

Expiry date: 18 April 2024

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



NHSS
national highway sector schemes



Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

**BS EN ISO 9001:2015
and National Highways Sector Scheme 20 Schedule**

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

Building Categories – Workshop and Site

- D** High rise buildings (offices etc over 15 storeys)
- E** Large span portals (over 30m)
- F** Medium/small span portals (up to 30m) and low rise buildings (up to 4 storeys)
- G** Medium rise buildings (from 5 to 15 storeys)
- H** Large span trusswork (over 20m)
- J** Tubular steelwork where tubular construction forms a major part of the structure
- K** Towers and masts
- L** Architectural steelwork for staircases, balconies, canopies etc
- M** Frames for machinery, supports for plant and conveyors
- N** Large grandstands and stadia (over 5000 persons)
- Q** Specialist fabrication services (eg bending, cellular/castellated beams, plate girders)
- R** Refurbishment
- S** Lighter fabrications including fire escapes, ladders and catwalks

Bridgework Subcategories – Workshop and Site

- FB** Footbridges
- PG** Bridges made principally from plate girders
- TW** Bridges made principally from trusswork
- RF** Bridge refurbishment
- AS** Ancillary structures in steel associated with bridge, footbridges or sign gantries (e.g. grillages, purpose-made temporary works)

Base Material(s) Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: J0, JR, J2, +N, +M, NL, ML – according to PD CEN ISO/TR 15608:2017
Austenitic stainless-steel grades (group 8.1)

Execution Class up to EXC 4 according to BS EN 1090-2:2018

Welding Process(es) 111 – manual metal arc welding
121 – submerged arc welding with solid wire electrode (partly mechanized)
135 – MAG welding with solid wire electrode
136 – MAG welding with flux cored electrode
783 – drawn arc stud welding
141 – TIG welding with solid filler material (wire/rod)

Responsible Welding Coordinator Yohann Guellil – IWE (up to and including EXC 4)

Alternate Martin Edwards – competency assessed by SCCS approved course
(up to and including EXC 2)
Ashley Craig – competency assessed by SCCS approved course
(up to and including EXC 2)

Level 3 Bolting Co-ordinators: Steven Condon – BCSA route

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