Certificate of Factory Production Control (FPC)

2273 – CPR – 0076

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020, this certificate applies to the construction product(s).

UK Designated Standard	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009+A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2018+A1:2024	1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009+A1:2011

Placed on the market by

Bourne Group Ltd

And produced in the factory

Bourne Steel Ltd, St Clements House, St Clements Road, Poole, Dorset, BH12 4GP

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: **BS EN 1090-1:2009+A1:2011** were applied.

Date of first issue **June 2010**

Date of this issue **03 March 2026**

Date of expiry **13 April 2027**

Validity Period This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman: Dr S Pike

0021

To confirm the validity of this certificate please click on the link at **www.steelcertification.co.uk**

Welding Certificate

2273 – CPR – 0076

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0076.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

Manufacturer	**Bourne Group Ltd**
Facilities of the Manufacturer	St. Clements House, St. Clements Road, Poole, BH12 4GP
Standard	**BS EN 1090-2:2018+A1:2024**
Execution Class	up to **EXC 4** according to BS EN 1090-2:2018+A1:2024
Welding Process(es)	111 – MMA manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 783 – drawn arc stud welding with ceramic ferrule 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: J0, JR, J2, +N, +M, NL, ML – according to PD CEN ISO/TR 15608:2017 Austenitic stainless-steel grades (group 8.1)
Responsible Welding Coordinator	Yohann Guellil – IWE (up to and including EXC 4)
Alternate	Martin Edwards – competency assessed by SCCS approved course (up to and including EXC 3) Bradley Orchard – competency assessed by Professional Interview (up to and including EXC 3)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** implemented.
Date of first issue	**June 2010**
Date of this issue	**03 March 2026**
Date of expiry	**13 April 2027**
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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