

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelconstruction.org

Certificate of Factory Production Control (FPC)

2273 – CPR – 0004

In compliance with Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020., this certificate applies to the construction product(s)

Structural Components for Steel Structures

UK Designated Standard	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009+A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2018	1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009+A1:2011

placed on the market by

Bourne Group Ltd

Company Address

and produced in the factories

Bourne Steel Ltd, St Clements House, St Clements Road, Poole, Dorset, BH12 4GP

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the Approved Body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the designated standard: **BS EN 1090-1:2009+A1:2011** were applied.

Date of first issue

June 2010

Date of this issue

19 March 2023

Date of expiry

18 April 2024

Validity Period

This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk

Chairman:

Dr S Pike

MIMMM C.Eng



0021

Director of Certification:

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

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Welding Certificate

2273 – CPR – 0004 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR 0004.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.,

Manufacturer	Bourne Group Ltd
Facilities of the Manufacturer	St. Clements House, St. Clements Road, Poole, BH12 4GP
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	111 – manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – drawn arc stud welding with ceramic ferrule 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: J0, JR, J2, +N, +M, NL, ML – according to PD CEN ISO/TR 15608:2017 Austenitic stainless-steel grades (group 8.1)
Responsible Welding Coordinator	Yohann Guellil – IWE (up to and including EXC 4)
Alternate	Martin Edwards – competency assessed by SCCS approved course (up to and including EXC 2) Scott Bedwell – competency assessed by SCCS approved course (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	June 2010
Date of this issue	19 March 2023
Date of expiry	18 April 2024
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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