

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Welding Quality Management System
of

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

complies with the requirements of
BS EN ISO 3834-2:2021

The Scope of Registration is:

**Design and fabrication of building structural steel in steel
grades up to and including 460 yield.**

As per the attached schedule

Certificate number: W 076

Initial registration: 09 May 2018

Latest issue: 19 March 2023

Expiry date: 18 March 2026

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

Welding Quality Management System Schedule

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

Product Standards	BS EN 1090-2:2018, NSSS 6 th Edition and client specifications as applicable
Welding and Inspection Standards	ISO 15614-1:2017, ISO 5817:2014, BS EN 287-1:2011, ISO 9606-1:2017, ISO 9606-4:1999, EN1090-2:2018 and application standards as applicable
Welding Process(es)	111 – manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – drawn arc stud welding 141 – TIG welding with solid filler material (wire / rod)
Base Material(s)	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: J0, JR, J2, +N, +M, NL, ML – according to PD CEN ISO/TR 15608:2017 Austenitic stainless-steel grades (group 8.1)
Responsible Welding Coordinator	Yohann Guellil – IWE (up to and including EXC 4)
Alternate	Martin Edwards – competency assessed by SCCS approved course (up to and including EXC 2) Scott Bedwell – competency assessed by SCCS approved course (up to and including EXC 2)

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