Certificate of Registration

This is to certify that the
Welding Quality Management System

of

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

complies with the requirements of

BS EN ISO 3834-2:2021

The Scope of Registration is:

Design and fabrication of building structural steel in steel grades up to and including 460 yield.

As per the attached schedule

Certificate number:	**W 076**
Initial registration:	**09 May 2026**
Latest issue:	**03 March 2026**
Expiry date:	**26 March 2029**

Chairman: Dr S Pike

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To confirm the validity of this certificate please click on the link at **www.steelcertification.co.uk**

Welding Quality Management System Schedule

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

Product Standards	BS EN 1090-2:2018+A1:2024, NSSS 6th Edition and client specifications as applicable.
Welding and Inspection Standards	ISO 15614-1:2017, ISO 5817:2014, BS EN 287-1:2011, ISO 9606-1:2017, ISO 9606-4:1999, EN1090-2:2018+A1:2024 and application as applicable
Welding Process(es)	111 – manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 783 – drawn arc stud welding 141 – TIG welding with solid filler material (wire / rod)
Base Material(s)	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: J0, JR, J2, +N, +M, NL, ML – according to PD CEN ISO/TR 15608:2017 Austenitic stainless-steel grades (group 8.1)
Responsible Welding Coordinator(s)	Yohann Guellil – IWE (up to and including EXC 4) Martin Edwards – competency assessed by SCCS approved course (up to and including EXC 3) Bradley Orchard – competency assessed by Professional Interview (up to and including EXC 3)

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