Certificate of Registration

This is to certify that the
Quality Management System

of

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

complies with the requirements of
ISO 9001:2015 and NHSS 20 Issue 6 February 2023

The Scope of Registration is:

The Design and execution of steelwork for steel structures

Certificate number:	**20 - 076**
Initial registration:	**September 2015**
Latest issue:	**03 March 2026**
Expiry date:	**13 April 2027**

Chairman: Dr S Pike

UKAS MANAGEMENT SYSTEMS
0021

IAF

NHSS national highway sector schemes
20

To confirm the validity of this certificate please click on the link at **www.steelcertification.co.uk**

BS EN ISO 9001:2015 and NHSS 20 Issue 6 February 2023 Schedule

Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

Base Material(s)	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: J0, JR, J2 +N, +M, NL, ML – according to PD CEN ISO/TR 15608:2017 Austenitic stainless-steel grades (group 8.1)
Execution Class	up to EXC 4 according to BS EN 1090 2:2018+A1:2024
Welding Process(es)	111 – MMA manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 783 – drawn arc stud welding 141 – TIIG welding with solid filler material (wire/rod)
Responsible Welding Co-ordinator	Yohann Guellil – IWE (up to and including EXC 4)
Alternate Responsible Welding Co-ordinator	Martin Edwards – competency assessed by SCCS approved course (up to and including EXC 3) Bradley Orchard – competency assessed by Professional Interview (up to and including EXC 3)
Level 3 Bolting Co-ordinators	Steven Condon – BCSA route

Certificate number:	**20 - 076**
Initial registration:	**September 2015**
Latest issue:	**03 March 2026**
Expiry date:	**13 April 2027**

Chairman: Dr S Pike

UKAS MANAGEMENT SYSTEMS 0021

IAF

NHSS national highway sector schemes 20

To confirm the validity of this certificate please click on the link at **www.steelcertification.co.uk**