

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Quality Management System  
of

### **Bourne Group Ltd**

St. Clements House, St. Clements Road, Poole, BH12 4GP

Complies with the requirements of ISO 9001:2015  
And National Highways Sector Scheme 20

The Scope of Registration is:

**The Design and execution of steelwork  
for steel structures**

**Certificate number: 20 - 076**

**Initial registration: September 2015**

**Latest issue: 14 April 2024**

**Expiry date: 13 April 2027**

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

# BS EN ISO 9001:2015 and National Highways Sector Scheme 20 Schedule

## Bourne Group Ltd

St. Clements House, St. Clements Road, Poole, BH12 4GP

<b>Base Material(s)</b>	Steel Groups: 1 & 2, Grades: S275, S355, S420, S460, Quality Classes: J0, JR, J2 +N, +M, NL, ML – according to PD CEN ISO/TR 15608:2017 Austenitic stainless-steel grades (group 8.1)
<b>Execution Class</b>	up to EXC 4 according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	111 – MMA manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 783 – drawn arc stud welding 141 – TIG welding with solid filler material (wire/rod)
<b>Responsible Welding Coordinator</b>	Yohann Guellil – IWE (up to and including EXC 4)
<b>Alternate</b>	Martin Edwards – competency assessed by SCCS approved course (up to and including EXC 2) Scott Bedwell – competency assessed by SCCS approved course (up to and including EXC 2)
<b>Level 3 Bolting Co-ordinators:</b>	Steven Condon – BCSA route

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